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GLOW PLUGS

Removal and Installation

Disconnect the negative (-) cable from the battery.

Remove the nut from the glow plugs [A].



Remove the glow plug connecting strap [B].



Loosen and remove the glow plug [C].

Installation: Tighten the glow plug 15–18 ft-lbs. (20–24 Nm) torque.



GLOW PLUGS

Checking

Disconnect the glow plug cables and leads.

Touch one probe to the end of the glow plug and the other probe to the body of glow plug [D].

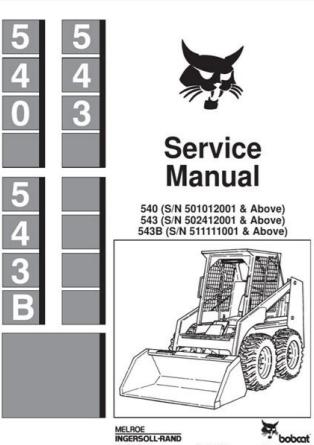
The reading must be between 1 and 2. If the resistance is zero ohms the glow plug has a short circuit. If the resistance is infinite, the coil of the glow plug is broken.

Repeat the procedure for each glow plug.



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-7-35- www.epcatalogs.com 7753 Bobcat Loader Service Manual

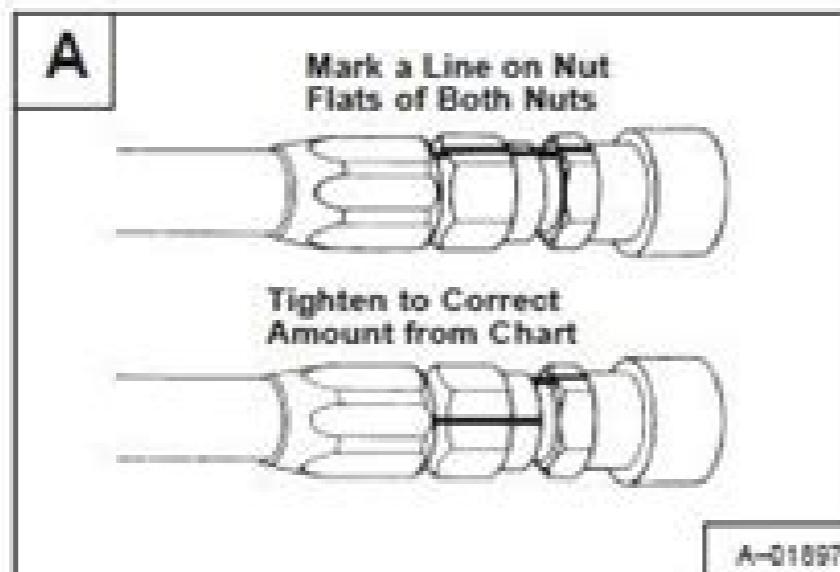


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7753 Bobcat Loader
Service Manual

IMPORTANT

When repairing hydrostatic and hydraulic systems, clean the work area before disassembly and keep all parts clean. Always use caps and plugs on hoses, tubelines and ports to keep dirt out. Dirt can quickly damage the system.

T-2003-0888



Flare Connections

Use the following procedure to tighten the flare fitting:

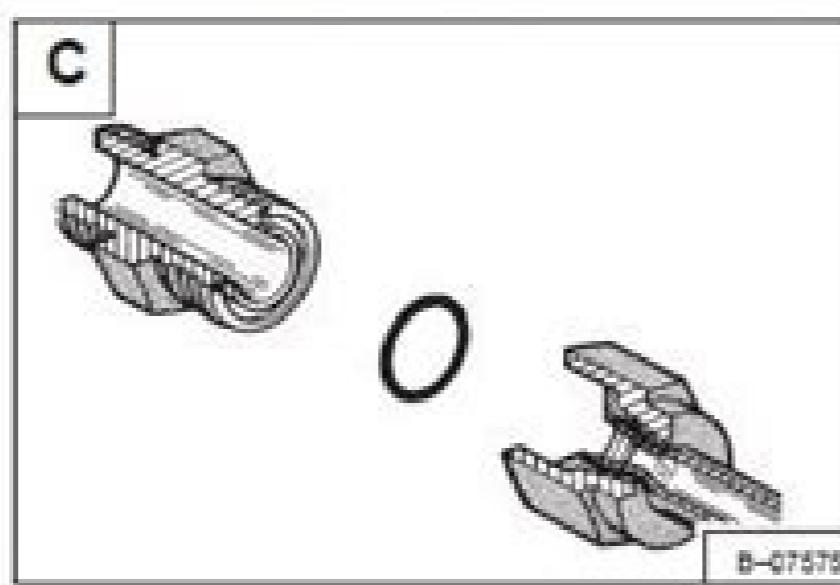
Tighten the nut until it makes contact with the seat. Make a mark across the "flats" of both the male and female parts of the connection [A].

Use the chart to find the correct tightness needed [B]. If the fitting leaks after tightening, disconnect it and inspect the seat area for damage.

B	Tube Size Outside Dia.	Thread Size	Rotate No. of Hex Flats
Wrench Size			
5/8"	5/16"	1/2" - 20	2-1/2
11/16"	3/8"	9/16" - 18	2
7/8"	1/2"	3/4" - 16	2
1"	5/8"	7/8" - 14	1-1/2 - 2
1-1/4"	3/4"	1-1/16" - 12	1
1-3/8"	1"	1-5/16" - 12	3/4 - 1
2"	1-1/4"	1-5/8" - 12	3/4 - 1
2-1/4"	1-1/2"	1-7/8" - 12	1/2 - 3/4

O-ring Face Seal Connection

When the fitting is tightened, you can "feel" when the fitting is tight to eliminate leakage caused by under or over torqued fittings. Use vaseline/petroleum jelly to hold the O-ring in position until the fittings are assembled [C].



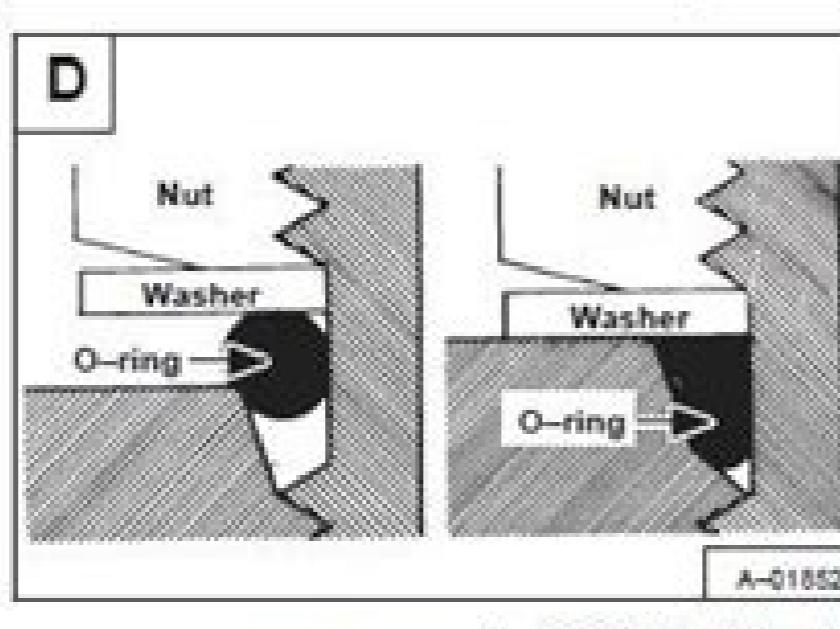
Straight Thread O-Ring Fitting

Lubricate the O-ring before installing the fitting. Loosen the jam nut and install the fitting. Tighten the jam nut until the washer is tight against the surface [D].

Tubelines and Hoses

Replace any tubelines that are bent or flattened. They will restrict flow, which will slow hydraulic action and cause loss of power.

Replace hoses which show signs of wear, damage or weather cracked rubber.



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